

Variable speed drive F510-4002 -C3FN4-IP55, 1.5KW, 2HP, 380-460V

#### **Features**

- ■Pump Cascade Control
- Hardware Safe Torque Off Function
- Conformity To Global Standards
- Communication protocols

include BACnet, Metasys and Modbus

- •Fire Override Mode
- Permanent-Magnet Motor Control Technology
- ■RTC Function/simple PLC
- Automatic Energy Saving Function

Component name			F510		
Inverter Capacity(HP)			2		
Output Rated	Rated Output Capacity(KVA)		3.1		
	Rated Output Current(A)		4.1		
	Maximum Applicable Motor	(HP)	2		
		(KW)	1.5		
	Maximum Output Voltage(V)		Three Phase, 380~480 <i>V</i>		
	Maximum Output Frequency(Hz)		Based on parameter setting 0.1~400.0 <i>Hz</i>		
ver	Rated Voltage, Frequency		Three Phase, 380V~480V, 50/60Hz		
Input Power	Allowable Voltage Fluctuation		-15% ~ +10%		
duI	Allowable Frequency Fluctuation		±5%		
	Display		LCD keypad(HOA LCD keypad option)		
	Control Modes		V/F, SLV, PMSLV with Space Vector PWM Mode		
	Output Frequency		0.1 <i>Hz</i> ~400.0 <i>Hz</i>		
ics	Frequency Accuracy		Digital references: $\pm 0.01\%(-10^{+40} ^{\circ}C)$ , Analog references: $\pm 0.1\%(25 ^{\circ}C \pm 10 ^{\circ}C)$ ,		
rist	Speed Control Accur	racy	±0.5%(sensorless Vector Control Mode)*1		
Control characteristics	Frequency setting Resolution		Digital references: 0.01Hz, Analog refrences:0.06Hz/60Hz		
	Output Frequency Resolution		0.01 <i>Hz</i>		
	Overload Tolerance		120%/1 <i>min</i>		
	Frequency Setting S	ignal	DC 0~10V / 0~ 20mA or 4~ 20mA		



Control characteristics	Acceleration/Deceleration Time	0.0~6000.0 second(separately set acceleration and deceleration time)		
	Voltage/Frequency Characteristics	Can arbitrarily set V/F curve based on parameters		
	Braking Torque	About 20%		
	Main Control Functions	Auto tuning, Soft-PWM, Over-voltage protection, Dynamic braking, Speed search, Momentary power loss restart, 2 sets of PID control, Slide difference Compensation, RS-485 communication standard, Simple PLC function, 2 sets of analog outputs, Safety switch		
	Other Functions	Records of power on and operation time, 4 fault history records and latest fault record state, Energy-saving function, Phase loss protection, Smart braking, DC braking, Dwell, S curve acceleration and deceleration, Up/Down operation, Modbus, BACnet MS/TP and Metasys N2 communication protocol, Display of multi-engineering unit, Local/Remote switch, SINK/SOURCE input interface selection, User parameter settings		
	Stall Protection	Current level can be set (in acceleration or constant speed; it can be set separately. In deceleration, it can be set with or without protection)		
	Over Current(OC) and Output Short-circuit(SC) Protection	It stops when the output current exceeds 160% of the inverter rated current		
18	Inverter Overload Protection(OL2)	Inverter will be stopped when the output higher than 120% rated current for 1min, carrier frequency is $2\sim 4KHZ^{*2}$		
nction	Motor Overload Protection(OL1)	Electrical overload protection curve		
on Fu	Over Voltage Protection(OV)	If the main circuit DC voltage rises over 820V (400V class), the motor stops running.		
Protection Functions	Under Voltage Protection(UV)	If the main circuit DC voltage falls below $380V$ (400V class), the motor stops running		
Pı	Momentary power loss restart	Power loss exceeds 15ms. You can set the function of momentary power loss restart up to 2sec		
	Overheat Protection(OH)	Thermistor sensor on heatsink		
	Ground Fault Protection(GF)	Protection by current detection circuit		
	Charge Indicator	When main circuit Dc voltage ≧50V, the CHARGE LED is on		
	Output Phase Loss Protection(OPL)	If the OPL function acts, the motor stops rotation automatically		
	Location	Indoor (protected from corrosive gases and dust)		
Environment Specification	Ambient Temperature	-10~+40°C (IP20/NEMA1 and IP55/NEMA12), -10~+50°C (IP00); with de-rating, its maximum operation temperature is $60^\circ\!$		
	Storage Temperature	-20~+70℃		
		95%RH or less (no condensation)		
	Altitude and Vibration	Altitude of 1000 meters or lower, 1.0G, in compliance with IEC 60068-2-6		
Comn	nunication Function	Built-in RS-485 as standard (Modbus protocol with RJ45 / BACnet/ Metasys N2)		
PLC F	unction	Built-in		

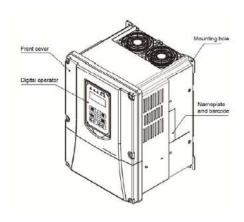


Electromagnetic		Meet EN61800-3 standard, IP20 400V 75HP or below and IP55 400V			
Interference(EMI)		60HP can be built in			
Electromagnetic Susceptibility(EMS)		Meet EN61800-3 standard			
Contification	CE	Meet EN61800-3 (CE & RE) and EN61800-5-1 (LVD)			
Certification	UL UL508C				
Option Card		1 to 8 Pump card, HOA LCD keypad, Profibus card			

#### Notes:

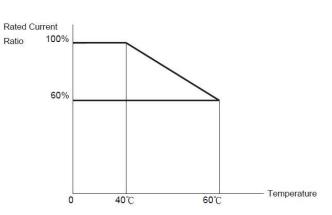
- 1. Speed control accuracy will be influenced when the motor and installation condition are different
- 2. The default setting of carrier frequency is different from models

## **External View**



# **Inverter De-rating Based on Temperature**

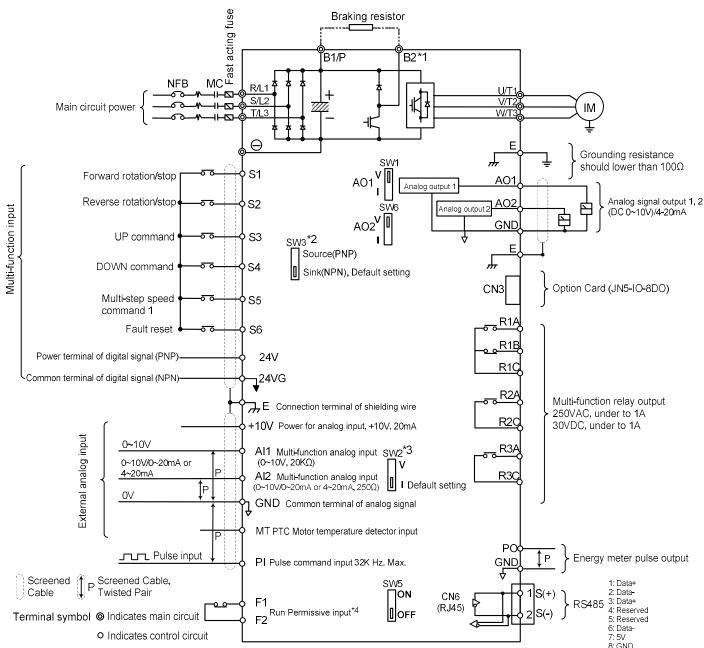
Rated Current Ratio	Temperature		
100%	40℃		
90%	<b>45</b> ℃		
80%	<b>50</b> ℃		
70%	55℃		
60%	60℃		



Note: User needs to adjust the inverter rated current depending on ambient temperature to ensure the appropriate industrial application  ${\bf r}$ 



### **General Wiring Diagram**

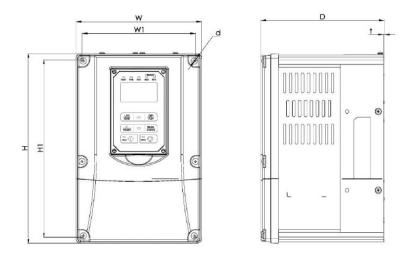


#### Remark:

- \*1: Models IP20 200V 1~30HP, 400V 1~40HP and IP55 400V 1~25HP have a built-in braking transistor so that the braking resistor can be connected between terminal B1 and B2.
- \*2: The multi-function digital input terminals S1~S6 can be set to Source (PNP) or Sink (NPN) mode via SW3.
- \*3: The multi-function analog input 2 (Al2) can be set to the voltage command input (0~10v) or the current command input (4~20mA) via SW2.
- \*4: Run permissive input F1 & F2 is a normally closed input. This input should be closed to enable the inverter output. To activate this input, open the link between F1 and F2.
- \*5: IP20 1~3HP don't support option card.



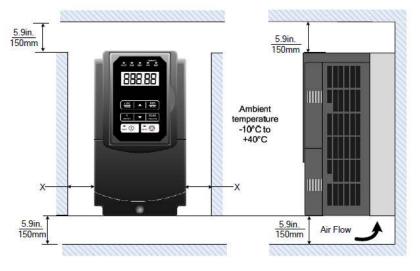
## **Dimensions**



Invertor	Dimensions in mm (inch)							
Inverter model	W	Н	D	W1	H1	t	d	NW in kg(lbs)
F510-4002- C3FN4	189 (7.44)	284 (11.18)	186 (7.32)	171 (6.73)	266 (10.47)	1.2 (0.05)	M5	7 (15.43)

## **Installation Spaces**

When installing the inverter, ensure that inverter is installed in upright position (vertical direction) and there is adequate space around the unit to allow normal heat dissipation as per the following figure.



X = 1.18" (30mm) for inverter ratings up to 18.5kW X = 1.96" (50mm) for inverter ratings 22kW or higher

**Important Note:** The inverter heatsink temperature can reach up to 90°C/ 194°F during operation; make sure to use insulation material rated for this temperature.